



2537

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		858281T 2	HEAD, Cylinder	2	(140/150/XR6/ MAGNUM III) SN:	5
1		858281A 9	HEAD KIT, Cylinder	2	(140/150/XR6/ MAGNUM III) SN:	5
1		858281T 1	HEAD, Cylinder	2	(200) SN# 0T800999 & Below	5
1		858281A10	HEAD KIT, Cylinder	2	(200) SN# 0T801000 & Up	5
2	22	859100	PLUG	2	SN# 0T800999 & Below	5
2	22	859100 1	PLUG ASSEMBLY, (M10 x 1.5 - Br:	2	(200) SN# 0T801000 & Up	5
3		858452 1	SEAL	2	(140/150/XR6/ MAGNUM III/200	5
4		859772 1	SEAL	6	(140/150/XR6/ MAGNUM III/200	5
5	10	878217	SCREW, (.375-16 x 2.750)	24		5
6	17	63779	PIN, Dowel (.250 x .625)	4		5
7	27	62386	GASKET	2	SN# 0T979999 & Below	5,2
7	27	62386001	GASKET	2	SN# 0T980000 & Up	5,2
8		90390A 1	COVER KIT	2		5
9		75692	THERMOSTAT	2		5
10	10	40011149	SCREW, (M8 x 25)	4		5
11		97465 1	SENDER (STBD.)	1		5
12		814612	THERMAL AIR VALVE	1		
13	22	68727 1	FITTING, 90 Degree	1		5
14	54	816311T	CABLE TIE, (8.00 Inches)	10		
15	32	77653101	HOSE, (48.00 Inches Bulk) (Cut to	1		5
16	22	68728	FITTING	1		5
17	32	77653101	HOSE, (48.00 Inches Bulk) (Cut to	1		5
18	22	815914	T-FITTING	1		
19	32	77653101	HOSE, (48.00 Inches Bulk)	1	(Cut to 4-1/2 Inches)	
19	32	827602002	HOSE	1	(Molded)	
20		13536A13	TEMPERATURE SENSOR (PORT	1		5
21		13715 1	RETAINER	2		5
22	10	818934 14	SCREW, (M8 x 14)	2		5
23		43517A 9	PLATE ASSEMBLY	1		
24	10	28668	SCREW, (.250-20 x .875)	8		
25	54	55098	J CLIP	1		
26	27	14697 2	GASKET	1		5,2
27		855952T 3	REED BLOCK ASSEMBLY	6		
28	54	65292	J CLIP	1		
29		69205	C WASHER	1		
30	10	878608	SCREW, (#10-16 x .500)	1		
31	10	96529	SCREW, (.250-20 x 2.00)	6		
32	10	55715	SCREW, (.250-20 x .880)	6		
33		18787A18	CYLINDER HEAD	2	(135)	5
34	27	18785 1	GASKET	2	(135)	5
27		915791A00	ENGINE GASKET SET	1		